

Tel (613) 632-5200
Fax 613 632-5246

D139-799-033
Job Sheet 199011



Job Qty: 2 pcs

Part Name: OEM Maintenance Step Cable Replacement



Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description: Order 18626

Note: IIN-D139-799 REV.O IPP REV:A 14.05.26 chg001/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs	8/27/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23	PC	AUG 19 2019
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		

Plex 8/9/19 7:35 AM Dart.Renwick.Jennife

120 QC 4	2 pcs	8/27/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	DAS
				QC 4 - 58	28
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B 2 pcs		8/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	8/27/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
140 QC 21 - FG	2 pcs	8/27/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	21
				QC 21 - SA - 53	21

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D139-799-033

135 - Photocopy bluefile & type labels per PPP D139-799-033 CHG002

140 - (QC21- Final Inspection - Work Order Release)

Fg dock
sold

011509

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-832R10	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5155542
AN525-832R14	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	520738 PM 13798-J6 x14
AN525-832R9	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	x2 M134513
D5039-3	Master Link	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5144077-9.5 20929847
D5039-5	Half Link	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5177336-1
D5040-1	Chain	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	516389
D5041-1	Scuff Guard	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5190023 X2 52078246
D5348-1	Doubter	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5178928 X7 5207806
MS21042L08	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5193124
NAS1149C0332R	Washer (AN960C10L)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5193123

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-832R10	8	80	0
	AN525-832R14	16	14	0
	AN525-832R9	8	8	0
	D5039-3	16	9	0
	D5039-5	8	8	0
	D5040-1	8	0	0
	D5041-1	8	2	0
	D5348-1	8	7	0
	MS21042L08	16	431	0
	NAS1149C0332R	12	3,203	0

Part Specifications				
Specifications could not be found.				

Plex 8/9/19 7:35 AM Dart.Renwick.Jennifer



RELEASED
15/11/23

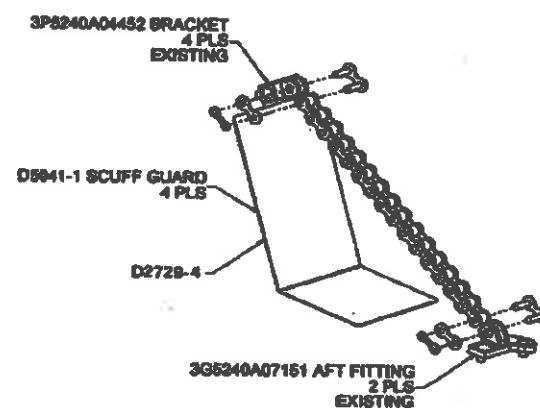
PPP

Part Number	D139-799-033	Box Part Number	BX13	Dimension	L x W x H 9 x 7 x 5
Description	OEM Maintenance Step Cable Replacement	Other Packaging	Uline S4334		
		Logo Decals			

Packaging Instructions and Decal Placement

D139-799-033

Place manual, hardware and red decal in box. Put bubble wrap in box to prevent movement.
Tape box closed. Apply Dart tape on box. Apply label D2729-3 as per instructions in QSI 014.



D2729-4

D2729-3

DART			
Part No	N/A	Rev	CHG002
P/N	D139-799-033	Rev	SR02138SE
Desc	OEM Cable Replacement	Rev	
Lot	BXXXXXX	Rev	
Matn	Agusta AB139/AW139	Rev	

DART		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200
AEROSPACE		
OEM MAINTENANCE STEP CABLE REPLACEMENT		
P/N: D139-799-033 CHG002		

B/N: BXXXXXX

Revision: B
Date: 15.10.23

Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-041	STRIKER PLATE ASSEMBLY (REPLACES D4074-7)
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-9	BACKING PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-041	STRIKER PLATE ASSEMBLY (REPLACES D4632-1)
	1	D4632-042	STRIKER PLATE ASSEMBLY (REPLACES D4632-2)
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5039-5	HALF LINK
4		D5040-1	CHAIN ASSEMBLY
4		D5041-1	SCUFF GUARD
	1	D5275-041	DOOR LATCH ASSY (REPLACES D2586)
4		D5348-1	DOUBLER
	1	D5539-1	BRACKET
	1	D5539-3	SWITCH BRACKET
	1	IN4007	DIODE
4		AN525-832R9	SCREW
1		AN525-832R10	SCREW
8		AN525-832R14	SCREW
	2	AN526-632R7	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	2	MS21042L06	NUT (or MS21042-06)
8	8	MS21042L08	NUT (or MS21042-08)
	32	MS21042L3	NUT (or MS21042-3)
	1	MS21042L5	NUT (or MS21042-5)
	4	MS24694-S47	SCREW
	4	MS24694-S51	SCREW
	4	MS24694-S58	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	4	MS27039-1-12	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	4	MS27039-1-18	SCREW
	4	MS27039-1-22	SCREW

Qty -033	Qty -013	Part Number	Description
5		NAS1149C0332R	WASHER
	19	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	2	NAS1149FN632P	WASHER (or AN960-6)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H5L	WASHER

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039C1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

Change Record

Part Number: D139-799-033

PAGE 1 OF 1

Description: OEM MAINTENANCE STEP CABLE REPLACEMENT

[illegible]